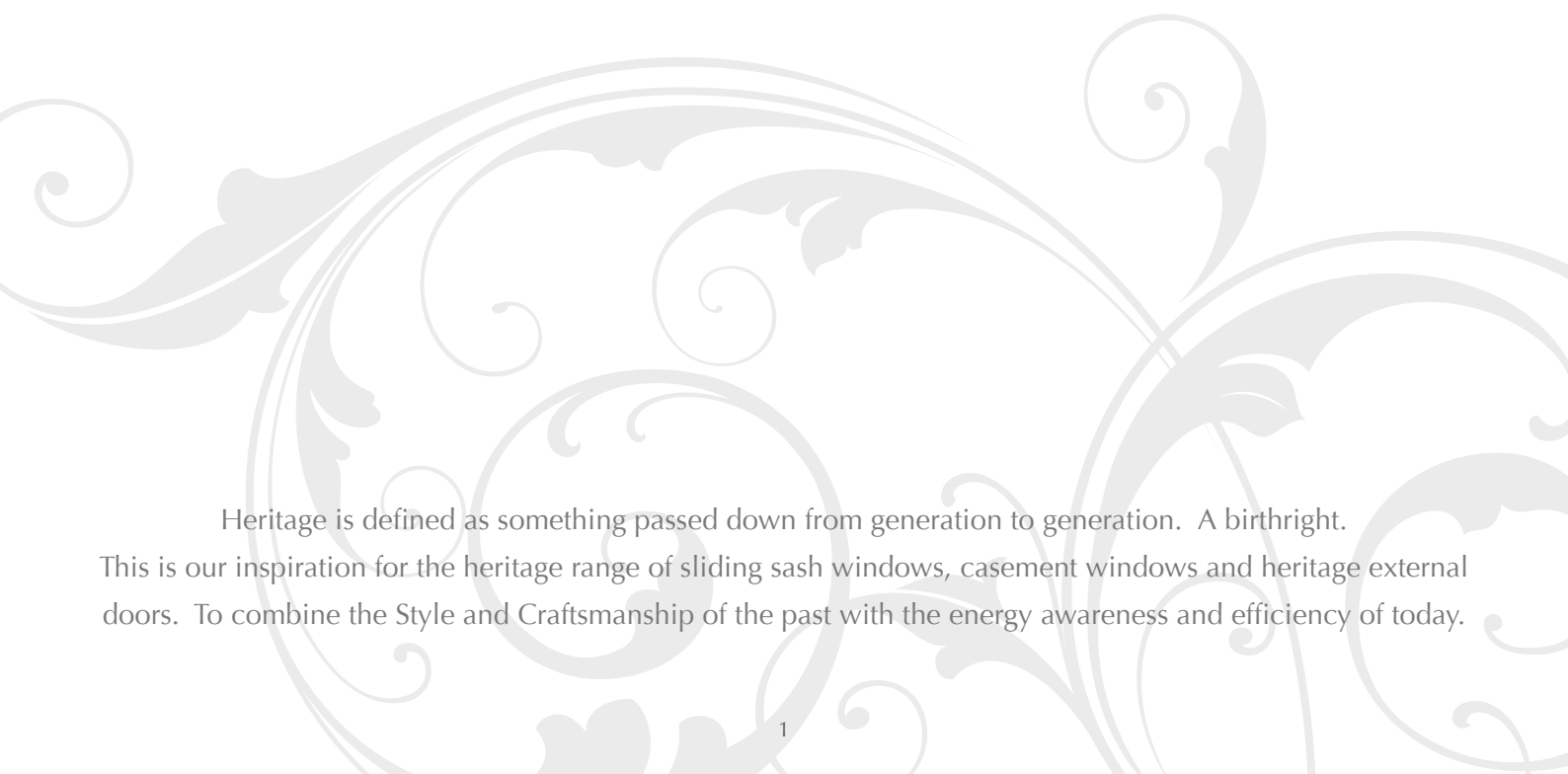


heritage



*Range*

A large, light gray decorative scrollwork pattern occupies the bottom half of the page. It features intricate, symmetrical flourishes with swirling lines and leaf-like motifs, reminiscent of classical architectural ornamentation.

Heritage is defined as something passed down from generation to generation. A birthright. This is our inspiration for the heritage range of sliding sash windows, casement windows and heritage external doors. To combine the Style and Craftsmanship of the past with the energy awareness and efficiency of today.



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**REV 05 FEB'14**

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## Style

Our Heritage windows and doors have long been a stylistic feature in any home. Our recent addition to the Heritage Range is the traditional timber vertical sliding sash window. The beauty & comfort of our Heritage windows and doors appeals to a wide range of tastes and is the product of choice for many homeowners.

## Craftsmanship

The foundation of Munster Joinery has been built around our Heritage Range. Our craftsmen use the most modern woodworking machinery in the world, but everything they do is built on years of craftsmanship, to ensure that all Heritage windows and doors are custom built to the highest standards.

The timber arrives at our plant where it is inspected for moisture content, knots cracks or any other defects. The selected timber is stacked automatically to ensure consistent spacing and circulation of air during drying. Probes are attached at strategic points throughout the load before it is placed in a computer controlled drying kiln.

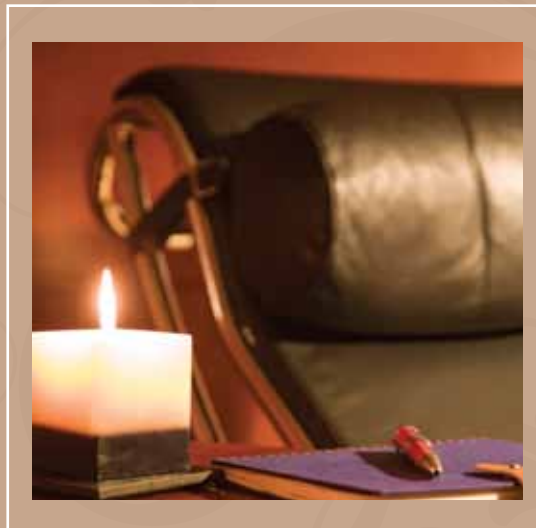
The kiln drying process takes twenty eight days on average. During this period the probes provide continuous moisture content readings. This allows the humidity levels in the kiln to be controlled to produce the desired drying profile. Once again the timber is inspected and any rogue pieces are discarded before the timber is machined, ensuring our Heritage Range achieves the highest quality of craftsmanship for your benefit.



## Heritage Sliding Sash Window







**Munster Joinery** has developed a hardwood 'box' sliding sash window which is ideal either for the protected building where planning requires it or for the new build where traditional elegance is sought.

**The window** marries the style and elegance of this timeless design with the weather tightness, energy efficiency and indoor comfort provided by a modern window.

Heritage **Sliding Sash Window**





CLASSIC 'BOX' SASH WINDOW



CLASSIC 'BOX' SASH WINDOW



VERTICAL PLANT ON BAR OUTSIDE VIEW



GEORGIAN EFFECT OUTSIDE VIEW



FIXED BAR INSIDE VIEW



FIXED BAR OUTSIDE VIEW



VERTICAL PLANT ON BAR OUTSIDE VIEW



VERTICAL PLANT ON BAR INSIDE VIEW



VERTICAL PLANT ON BAR SIDE VIEW



## DESIGN

Our Heritage sliding sash is available in several traditional designs as illustrated across. For more information please talk to your sales representative

**JOGGLES** - Wooden joggles, or 'horns' as they were once known are a standard on our Heritage hardwood sliding sash windows. They give the box window a traditional look.

**SAFETY** - For your added safety, motion restrictors are available that limit the sliding of the sash as you desire. These are available on request in both brass and chrome options

**VENTILATION** - There is the option of having a vent on the top of the Heritage sliding sash window. This is a very slim vent cut into the head of the frame of the window. All vents can be colour coded to match the timber as closely as possible.

**Glazing** - Our wooden framed box sash windows can be double or triple glazed for maximum energy efficiency. While these windows are still made from traditional timber and manufactured in keeping with the traditional building facade the property owners can still benefit from thermally efficient glazing. Glazing can be designed so as to provide sound reduction and excellent thermal insulation.

**Colours** - Our sliding sash windows are available in a range of colours please refer to our technical page.



## **Custom Made, Custom Measured**

Before we craft your Heritage sliding sash windows your Munster Joinery technical representative will meet with you, discuss your ideas and provide you with accurate customised measuring and surveying.

Every window will be made specifically for a particular opening. We control all aspects of the manufacturing process, therefore we can deliver on site and on time.



## **Ironmongery / Accessories**

The weights and chains that we use in our Heritage sliding sash windows are similar to those used by master craftsmen as far back as 150 years ago. The box frame has side frames in which the weight & pulley system is housed. This operates smoothly to control the upward and downward sliding movement of the window unit. Following on tradition the sash weights are made from lead. The ironmongery for the sliding sash window is available in either chrome or brass. Motion restrictors that limit the sliding of the sash are available.



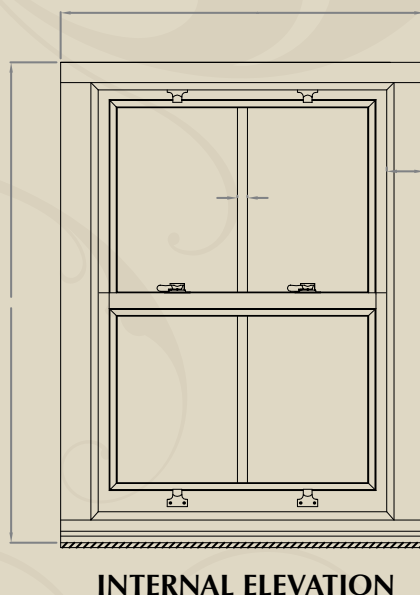
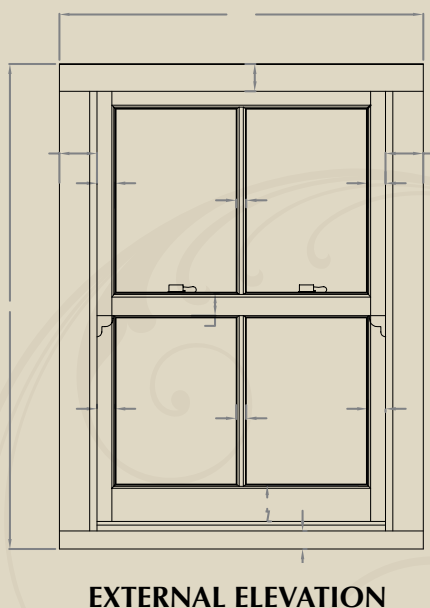
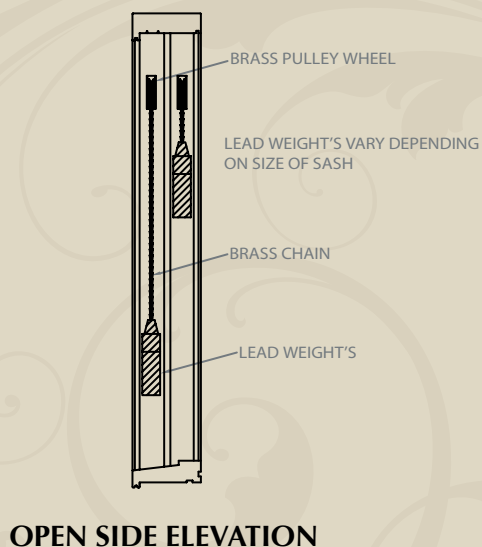
## Features which reduce heat loss

- Our sliding sash window is available double glazed or triple glazed
- Sliding sash windows are glazed with Argon filled units for improved insulation
- Argon is a low conductivity gas which does not allow heat to pass through as easily as air
- They also have soft coat low emissivity glass as standard. This glass has a coating which reflects heat back into the room.

## Safety

- Safety glass is used for all low-level glazing - it breaks safely on impact to reduce risk of injury.

Your local Munster Joinery sales representative will supply a template for your size requirements



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## Lead Time

At Munster Joinery we control all aspects of the manufacturing process therefore we can deliver on site and on time.



## Summary

### Features & Benefits Heritage Sliding Sash Window

#### Features

##### Material

- Made from hardwood
- Kiln dried in our own factory so quality is controlled
- Base coated with Sikkens paint
- Factory applied coating (2 coats of Sikkens paint) to ensure a long life
- Available in various colours

##### Frame

- Moulded frame all round
- Traditional weights and chains used, available in chrome and brass
- Lockable catches as standard
- Restrictors fitted (allow sash to open 100mm)
- Window board receiver is fitted to bottom of frame

##### Design

- Available in several designs, i.e.  
     Dummy Bar  
     Plant on Bar  
     Georgian Effect

##### Seal

- Window is sealed all round using a special draught excluder
- This eliminates draughts, giving a warmer house and lower heating bills

##### Glazing

- Internally glazed
- Concealed nailing used on all glazing beads

##### D/g Unit

- Double glazed unit fitted with Argon gas as standard
- Warm edge spacer bar to reduce heat loss around perimeter
- Soft coat low emmissivity glass as standard

##### Quality

- Kite Mark Licence no KM35146 to EN1279 for insulating units.
- Kite Mark Licence no KM30858 to BSEN12150 for Safety Glass
- Manufactured under an EN ISO9001 approved Quality System





## Range of colours

GREY		PALE GREEN	
CEMENT GREY		GREEN	
MOUSE GREY		BLUE	
SILVER		RED	
WHITE		BLACK	
IVORY		NAVY	
FACTORY FINISH		BEIGE	
CHALK		YELLOW	
OLIVE GREEN		PEBBLE GREY	
PURPLE			

For availability of all Munster Joinery colours please talk to your local sales representative

All Heritage windows & doors can be supplied factory painted with a base coat and two top coats of a sikkens translucent paint applied in an automated spraying plant. The paint gives excellent adhesion and weather resistance and the 180 micron depth of coating gives long life weather protection.

The only finishing needed is one coat on the outside of the window or door only.

RAL colours are recognised and understood by paint makers everywhere, so you will have no problem matching the existing colour.

The print process does not allow for exact reproduction of the paint colours and is only an indication as to what is available. For further details on colours contact your sales representative.





## Heritage Casement Window







**The Munster Joinery** Heritage window range aims to offer you the best twenty first century design features combined with a traditional heritage appearance.

The casement window is available in a range of top hung, side hung and combination window configurations to allow flexibility of design. A hardwood joggle is available to give the appearance of traditional sliding sash windows on the top hung casement.

Heritage **Casement Window**





IVORY PAINTED  
TOP HUNG WITH JOGGLES  
OUTSIDE VIEW



IVORY PAINTED  
TOP HUNG WITH JOGGLES  
INSIDE VIEW



IVORY PAINTED  
TOP HUNG WITH JOGGLES  
SIDE VIEW



IVORY PAINTED  
DOUBLE SASH  
INSIDE VIEW



TOP HUNG WITH JOGGLES  
REAL BAR OUTSIDE VIEW



TOP HUNG WITH REAL  
BAR INSIDE VIEW



FACTORY FINISHED TEAK  
WITH DOUBLE SASHES  
OUTSIDE VIEW OPENING OUT



FACTORY FINISHED TEAK  
WITH DOUBLE SASHES  
OUTSIDE VIEW



BLUE PAINTED  
2 SASHES ONE FIXED LIGHT  
INSIDE VIEW



GREEN PAINTED  
OUTSIDE VIEW



## DESIGN

- Heritage casement windows are available in a variety of different colour options or in natural teak finish.
- Espagnolette central locking as standard
- All bottom rails feature a 7° slope to prevent water lodging
- Timber vented bead to allow the window timbers to breath and stay dry
- Window vents are available colour coded to match your windows as closely as possible. (Ref. Technical page)
- Handle operates the locking system and the integrated night vent position
- We make the Heritage casement window with an integrated drip to fit over the up stand of a granite or concrete cill, so that water cannot penetrate inside.
- A hardwood joggle is available to give the appearance of traditional sliding sash windows on the top hung casement.





## **Custom Made, Custom Measured**

Before we craft your casement windows your Munster Joinery technical representative will meet with you, discuss your ideas and provide you with accurate customised measuring and surveying.

Every window will be made specifically for a particular opening. We control all aspects of the manufacturing process, therefore we can deliver and install on site and on time.



## **Ironmongery / Accessories**

The ironmongery for the casement window is available in either chrome or brass to suit your specific style.

## **GLAZING & ENERGY SAVING TIPS**

Heritage casement is available in

- Double glazed and triple glazed options to improve thermal performance
- Argon or Krypton filled for improved insulation - Argon and Krypton are low conductivity gasses which don't allow heat to pass through as easily as air
- Soft coat low emissivity glass - a coating which reflects heat back into the room





## Summary

### Features & Benefits Heritage Casement Window

#### Features

Timber

Construction

Design

Hinges

Locking System

Background Ventilation

Glazing

Quality

Security

#### Benefits

- Selected hardwood
- Kiln dried in a temperature-controlled kiln.
- Planed against the grain for stability (anti- warp design)
- Mortice and tenon joints, sealed with water resistant glue
- Very strong and durable joint, designed to withstand severe conditions
- Custom made custom measured
- Easy clean friction hinge (allows sash to be opened out for easy access to clean glass)
- Fire escape hinge -Egress friction hinge -(provides maximum opening for fire escape purposes)
- Multi Point Locking system
- One hand operation
- Lockable night vent
- Locking handle for extra security
- There are 2 options available to choose from
  - A trickle vent is fitted to the sash
  - A permavent is fitted to the glass
- Available in double or triple glazed and gas filled as standard
- Double sided security tape bonds the unit to the frame
- High performance (warmer house means lower heating bills)
- Soft coat low emissivity glass fitted as standard
- Kite Mark Licence no KM35146 to EN1279 for insulating units.
- Kite Mark Licence no KM30858 to BSEN12150 for Safety Glass
- Quality controlled to ISO 9001.
- The Heritage casement window is approved for use on Secured By Design projects.

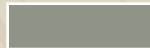


## Range of colours

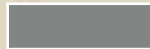
GREY



CEMENT GREY



MOUSE GREY



SILVER



WHITE



IVORY



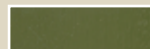
FACTORY FINISH



CHALK



OLIVE GREEN



PURPLE



PALE GREEN



GREEN



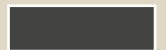
BLUE



RED



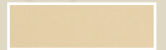
BLACK



NAVY



BEIGE



YELLOW



PEBBLE GREY



For availability of all Munster Joinery colours please talk to your local sales representative

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The only finishing needed is one coat on the outside of the window or door only.

RAL colours are recognised and understood by paint makers everywhere, so you will have no problem matching the existing colour.

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## Heritage Door Sets









**The Heritage range of hardwood door sets** was created by craftsmen and has grown in popularity by marrying the benefits of developing technology to the skill of experienced woodworkers. People choose wooden doors for their natural beauty but there are a number of design features which make this door a very practical choice. This is our current range of door set designs.

# Heritage Door Range



The Elizabethan



The Hollywood



The Kensington



The Nore



The Phoenix



The Corrib



The Causeway



The Carolina



The Boyne



The Suir



8 Panel



4 Panel



5 Panel



6 Panel



No.20



The Araglen



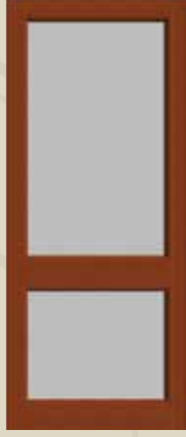
The Blackwater



The Stratford



The Thames



No.13

# Heritage Door Plus Range



GENEVA - A



GENEVA - B



Geneva - C



Oslo



Bergan



MALMO



STOCKHOLM



Gothenberg



Copenhagan



Lisbon

## DESIGN

Our Heritage door sets offers the best of 21st century design combined with a traditional heritage appearance.

After choosing your personal door design you can choose from an impressive range of colours, before selecting your door frame and its colour. You can also accessorise your door by choosing from our range of handles and letter boxes.

- Each doorset is tailor made for you
- Security tested for peace of mind
- Multi-point locking
- Full Range of door types
- Excellent weather tightness
- Safety glazing
- Disabled access threshold
- Wide range of colour choice available

For availability of all Munster Joinery colours please talk to your local sales representative

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## The Heritage Plus Door

This door is an important addition to our Heritage door range. The challenge of recent years for door manufacturers has been to design a door which offers energy efficiency, weathertightness, security and accessibility while still forming an attractive entrance. This door offers all these features.

- Naturally durable hardwood
- A range of sheeted and glazed styles
- Engineered door leaf using cork for its insulation properties
- Heavy duty multi-point locking system
- Argon filled energy saving glazing
- Soft-coat low emissivity glass
- Ironmongery in brass or chrome
- Range of colour options
- Kite Mark certified to PAS23 and PAS24
- Door leaf has a U-value of 1.35W/m<sup>2</sup>K.

Speak to your local representative on which styles are available



## Custom Made, Custom Measured

Before we craft your Heritage door your Munster Joinery technical representative will meet with you, discuss your ideas and provide you with accurate customised measuring and surveying.

Every door will be made specifically for a particular opening. We control all aspects of the manufacturing process, therefore we can deliver and install on site and on time.

## Ironmongery / Accessories

There is a choice of special non-tarnish or coloured handles

## FINISHING

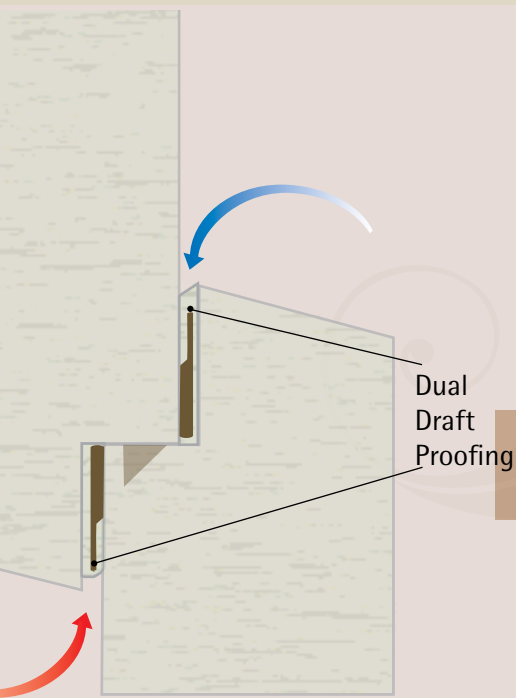
- Film thickness in excess of 100 microns
- Excellent adhesion
- High water resistance
- Increased durability
- High translucency to maximise the aesthetic characteristics of the wood
- Reduced maintenance costs





## HARDWARE

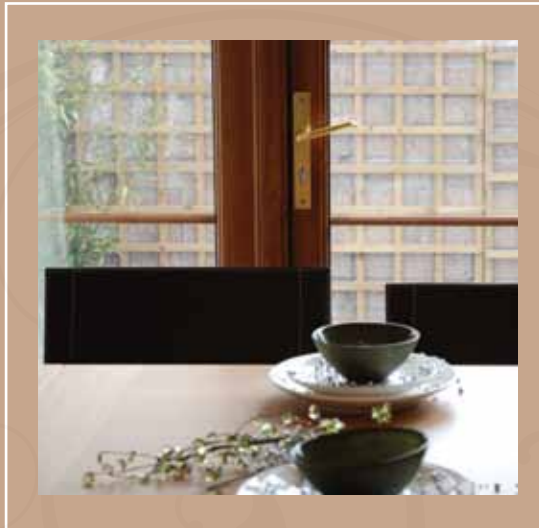
All doors come fitted with multi-point locking system as standard. This consists of a reversible latch bolt, two adjustable cams and a protector bolt operated by lever handles and a double profile cylinder deadlock. The door is hung on three brass finished, steel body, hinges which are adjustable to allow perfect door to frame alignment.



## DOUBLE REBATE

### 4 PT. LOCKING SYSTEM

This system gives maximum insulation by completely surrounding the perimeter of the door with two seals



## AIR TIGHTNESS

- Our Heritage door is rebated to allow a soft rubber draught seal all around - especially important on the bottom
- The frame has a soft rubber seal on three sides, and a unique rigid aluminium weather bar which will never tarnish, is low maintenance and is wheelchair compatible.
- The door fits proud of the frame so that you get the full benefit of the 2 seals
- The bottom door seal sits tight against the rigid aluminium weather bar.
- Tested to BS6375

## GLAZING

Heritage hardwood doors are glazed with dual sealed, gas filled double glazed units manufactured to comply with BSEN1279. Safety glass manufactured to the requirements of BSEN12150 is used in all door glazing.



## Summary

### Features & Benefits Heritage Door Sets

Timber	<ul style="list-style-type: none"> <li>• Selected hardwood</li> <li>• Kiln dried in a temperature-controlled kiln.</li> <li>• Planed against the grain for stability (anti- warp design)</li> <li>• Heritage Plus features insulated door leaf</li> </ul>
Construction	<ul style="list-style-type: none"> <li>• Mortice and tenon joints, sealed with water resistant glue</li> <li>• Very strong and durable joint, designed to withstand severe conditions</li> </ul>
Design	<ul style="list-style-type: none"> <li>• Available in several designs ie. fanlights in angles and arches. Speak to your local technical representative about creating your desired entrance</li> </ul>
Hinges	<ul style="list-style-type: none"> <li>• Unique design hinging enables the operation of double rebated and dual-sealed system</li> </ul>
Security	<ul style="list-style-type: none"> <li>• Multi-point locking with integral deadlock</li> <li>• Aluminium threshold for total strength and durability</li> <li>• The door is approved for use on Secured By Design projects</li> </ul>
Glazing	<ul style="list-style-type: none"> <li>• Soft coat low emissivity glass, Argon filled.</li> <li>• Safety glass as standard</li> <li>• Various styles of obscure glass</li> </ul>
Wheelchair Access	<ul style="list-style-type: none"> <li>• Heritage door sets are part M compliant. Talk to your local technical representative for correct compliance detailing</li> </ul>
Weathering	<ul style="list-style-type: none"> <li>• Dual draught proofing on both our door and frame for comfort and energy efficiency.</li> </ul>
Care And Maintenance	<ul style="list-style-type: none"> <li>• Heritage doors can be supplied in various factory finishes. Timber doors are manufactured from natural materials and ideally need to be protected from the elements. The door must be maintained very rigorously with frequent inspection of the coating and repainting of the door. It is important that you continue to care for your door. Talk to your local technical representative or see our wooden windows and doors care and maintenance leaflet.</li> </ul>
Quality	<ul style="list-style-type: none"> <li>• Dual sealed, gas filled double glazed units manufactured to comply with BSEN1279</li> <li>• Safety glass manufactured to the requirements of BSEN12150</li> <li>• Quality controlled to ISO 9001.</li> </ul>



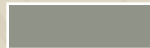


## Range of colours

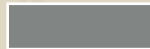
GREY



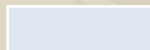
CEMENT GREY



MOUSE GREY



SILVER



WHITE



IVORY



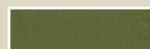
FACTORY FINISH



CHALK



OLIVE GREEN



PURPLE



PALE GREEN



GREEN



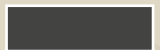
BLUE



RED



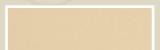
BLACK



NAVY



BEIGE



YELLOW



PEBBLE GREY



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## *Enhance your home*

- Selection from some of our other product ranges

Choose from Munster Joinery's wide range of windows & doors  
to further enhance the beauty of your home





*Enhance your home*

Selection from some of our other product ranges

Choose from Munster Joinery's wide range of Windows and Doors to further enhance the beauty of your home



## **Munster Joinery Prestige Door with Classical Surround**

### **FROM OUR SIGNATURE DOOR RANGE**

Built upon a strong foundation of style and strength our prestige hardwood door with classical surrounds offers exclusive lines of definition putting your signature on your home.

The classical style which comes in four classic designs is accentuated by features such as

- Classical solid hardwood panel mouldings
- Arched fanlights in solid hardwood
- Classical columns in solid hardwood
- Panelled and glazed sidelight combinations in solid hardwood
- Ornate glazing features
- Range of colour options





## Munster Joinery uPVC Sliding Sash Window



We have developed a uPVC sliding sash window which is ideal either for the mature building or for the new build where traditional elegance is sought. The window marries the style and elegance of this timeless design to the best of modern technology to give a high performance window with class. Features include

- Low maintenance
- Soft coat low emissivity glass, Argon filled
- Double or triple glazing
- Safety glass in all low-level glazing
- Range of colour options
- Hardware available in brass or chrome

The window provides the beauty of the traditional vertical sliding sash window with the weather tightness, energy efficiency and all the indoor comfort provided by a modern casement window



*Enhance your home* - Selection from some of our other product ranges

Choose from Munster Joinery's wide range of Windows and Doors to further enhance the beauty of your home



### Munster Joinery Prestige Hardwood Bi-Fold Door



Changing lifestyles and climatic conditions mean that we want to get as much outdoor living into our short summers as possible. Activities such as gardening, barbecuing, outdoor entertaining have become part of our culture. Bearing this in mind Munster Joinery have added a bi-fold door to their range of hardwood doors to facilitate free movement between living area and garden.

- Naturally durable hardwood
- Energy saving glazing
- Soft coat low emissivity glass, Argon filled
- Certified U-value of double glazed unit 1.1W/m<sup>2</sup>K
- Certified U-value of door 1.5W/m<sup>2</sup>K as standard
- Folds back completely
- Can be designed in multiple sections
- Range of colour options





## Munster Joinery Prestige Sliding Patio

Munster Joinery introduces a timber lift and slide patio door which brings the beauty and functionality of wood to this modern living design. It allows your home to be filled with light and air while promoting free movement between garden and living areas - a popular choice for living today.

- Naturally durable hardwood
- Energy saving glazing
- Soft coat low emissivity glass, Argon filled
- Certified U-value of double glazed unit  $1.1\text{W/m}^2\text{K}$
- Certified U-value of door  $1.5\text{W/m}^2\text{K}$  as standard
- Security : Heavy duty four point locking system
- Range of colours options
- Handles available in brass or chrome



## Munster Joinery - ABOUT US

Munster Joinery is now among the largest manufacturers of energy efficient windows and doors in Europe. Founded in 1973, the company has grown year on year, with the continuous development of new products, materials and processes. With operations in Ireland, Northern Ireland and the United Kingdom, the company has a 910,000sq ft. production facility on a sixty five acre site in Ballydesmond with another 230,000 sq ft on a 20 acre site at Wellesbourne in the UK. We serve the Irish, UK and international markets.

Munster Joinery Ireland

Munster Joinery United Kingdom

Munster Joinery's phenomenal success is built on three unique strengths – Quality, Delivery and Service

### **Quality:**

A complete service – we conduct a site survey to measure openings - product manufactured, delivered and installed by trained Munster Joinery personnel. All of our products are manufactured in our factory including critical operations such as uPVC extrusion, kiln-drying of timber and manufacture of glazing units. The process is controlled from beginning to end.

### **Delivery:**

Because all aspects of the process are controlled Munster Joinery can guarantee delivery dates – on site and on time.

### **Aftercare**

All products are fully guaranteed and there is a service engineer based in every area to deliver a reliable aftercare service

**ENVIRONMENT:** Munster Joinery looks to the future and is environmentally responsible at all times.

We use cutting edge technology to offer our customers eco friendly products. We provide the ultimate in thermal efficiency with several products meeting Passive House standards. Our PassiV uPVC, AluClad and Aluminium ranges have been certified as Passive House suitable components by the Passive House Institute in Germany. This is a first for an Irish window manufacturer.

At Munster Joinery we recognise the increasing importance of waste management and recycling in the joinery industry. We have a dedicated 'waste management and recycling' division. As a company we are fully self reliant in dealing with all waste and packaging products and all recyclable materials on site. We have also developed an integrated approach to resource efficiency to ensure the most effective use of natural resources.

We are conscious of the need to reduce our carbon footprint and manage our natural resources effectively. Our production facility in Ballydesmond gets much of it's day to day power needs from 2 wind turbines with an electrical output of 4.2 megawatts and a Biomass steam turbine with an electrical output of 2.8 megawatts. The wind turbines are capable of powering 2,260 homes annually. The installation will easily achieve annual savings of over 9,000 tonnes of carbon emissions showing Munster Joinery's commitment to protecting our environment.

FOR FURTHER INFORMATION PLEASE CONTACT US

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